



TECHNICAL DATA SHEET

GD31 Adhesive

TYPE:	Permanent pressure sensitive
SUGGESTED USE:	Paper, plastic, wood, metal, etc. Use on objects where a permanent bond is required.
CHARACTERISTICS:	Amber in color Permanent Strong peel strength Strong shear strength Suitable for long term vertical hold (varies by substrate)
PROPERTIES:	180° Peel ¹ : 6.3 Overlap Shear ² : 7.5
HANDLING:	Ready for use as supplied. Keep away from dust and oil and avoid extended exposure to light sources.
SHELF LIFE:	When stored under proper storage conditions (dust-free in original packaging without extended exposure to temperature extremes or direct sunlight and other light sources), Glue Dots® Brand Products retain their properties for a period of one year from the date of manufacture.

* Properties tested using 12mm diameter, Low Profile Glue Dots.

1 – Tested at 30cm/min., 30 minute dwell on stainless steel, average force measured in lbs, based upon ASTM D3330.

2 – Tested at 23°C, 12mm/min. on stainless steel, peak force to separate measured in lbs., based upon ASTM D1002.

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